



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3373-1

Job Sheet 169261



Part No: D3373-1

Job Qty: 10 ea

Part Name: Cam Lock



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/5/17

Job Tracking No:

Due Date: 12/8/17

Created By: Chantal Lavoie

Type: Stock

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	10 pcs		12/8/17	0.00	0.00	Purchasing		SPA-2-8
110	Packaging	10 pcs		12/8/17	0.00	0.00	Packaging2		DAS
120	QC	10 pcs		12/8/17	0.00	0.00	QC6		38
130	Packaging	10 pcs		12/8/17	0.00	0.00	Packaging3-1		9-8
140	QC21-SA	10 Ea		12/8/17	0.00	0.00	QC21		DEC 18 2017

Part Op 100 - Issue P/O: 38564 For D3373-1 Keyed Unalike P/N:1770A51 or Alike P/N: 1770A525 Possible

Descriptions: Supplier: McMaster Conformation of Parts Specification sheet is required

110 - Ensure Conformation of Parts Specification sheet is attached

130 - Identify and Stock Identify Keyed Unalike as: D3373-1D Identify Keyed Alike as: D3373-1KA LOCATION : GA

Job Allocations

DEC 05 2017

Operation	Component Part	Required	Inventory	Allocated	Std Qty
100-Purchasing	D3373-1P	10	0	0	0

Part Specifications

Specifications could not be found.

Plex 12/5/17 2:40 PM dart.lavoie.chantal

DART
AEROSPACE
S019140



Cam Lock

PART NO: D3373-1

Revision:

Operation: Purchasing

Change No:

Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA

TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

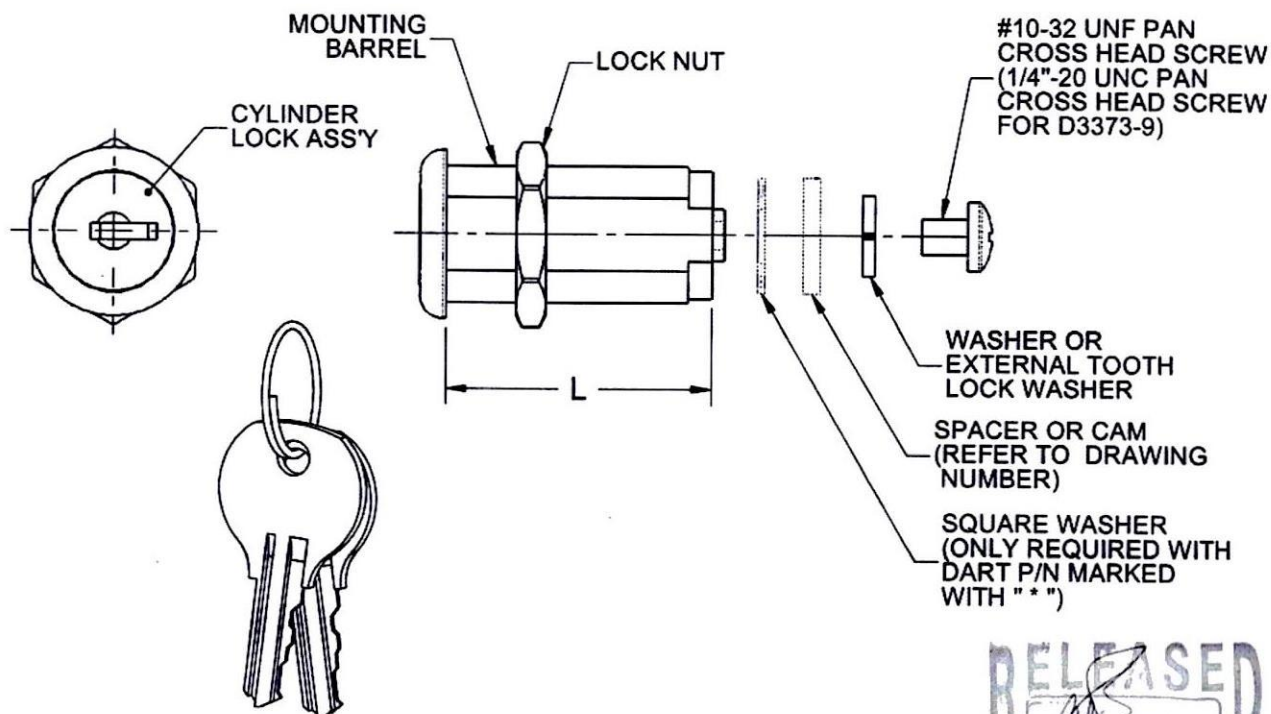
Mfg Date: 12/08/17

Job No: 169261



DESIGN 43	DRAWN BY 43	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED 43	APPROVED 43	DRAWING NO. D3373	REV. A SHEET 1 OF 1
DATE 04.12.10		TITLE CAM LOCKS	SCALE 1:1
A	04.12.10	NEW ISSUE	

SPECIFICATION CONTROL DRAWING



DART P/N	SUPPLIERS McMASTER OR IDN CANADA P/N	L (in)	REPLACEMENT KEY DART P/N	SPACER/CAM DRAWING NUMBER
D3373-1	1770A51	0.425	D3373-1K-XXXXX	D3369-5
D3373-3	1770A54	0.935	D3373-3K-XXXXX	D3369-5
D3373-5	1770A41	1.435	D3373-5K-XXXXX	D3370-5
D3373-7*	1770A71	1.715	D3373-7K-XXXXX	D3371-5
D3373-9*	35803 ILCO	0.595	D3373-9K-1866-13	D3372-11

To order replacement keys from McMaster, order 1770A2 and specify key number where "XXXXX" represents key number for 3/4" diameter lock.
Eg: D3373-1K-C377A, oder P/N 1770A2-C377A.

NOTES:

- 1) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 2) ALL DIMENSIONS ARE IN INCHES

COPYRIGHT © 2004 BY DART AEROSPACE LTD.

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Items									
Line Item	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
16	98381A648	Dowel Pin	Firmed	12/7/17	3 Ea	0 Ea 3x	3 Ea	\$9.22/Ea	\$27.66
17	6605K56	Hook And Loop Tie	Firmed	12/7/17	10 pcs	0 pcs 10x	10 pcs	\$2.94/pcs	\$29.40
Line Item Note b169255									
18	6718K52	Fitting, Quick Disconnect	Firmed	12/7/17	8 pcs	0 pcs 8x	8 pcs	\$5.64/pcs	\$45.12
Line Item Note b169256									
19	92311A564	Set Screw	Firmed	12/7/17	50 pcs	0 pcs 50x	50 pcs	\$0.233/pcs	\$11.65
Line Item Note b169257									
20	9610K17	Grommet receive ea	Firmed	12/7/17	12 pcs	0 pcs 12x	12 pcs	\$12.90/pcs	\$154.80
Line Item Note b169258									
21	9610K18	Grommet receive ea	Firmed	12/7/17	6 Ea	0 Ea 6x	6 Ea	\$13.31/Ea	\$79.86
Line Item Note b169259									
22	9753K31	Cap receive ea	Firmed	12/7/17	100 Ea	0 Ea 100x	100 Ea	\$0.0306/Ea	\$3.06
Line Item Note b169260									
23	D3373-1P	Cam Lock MCMaster P/N: p/n: 1770A51	Firmed	12/7/17	10 pcs	0 pcs 10x	10 pcs	\$6.61/pcs	\$66.10
Line Item Note b169261									
								Grand Total: \$1,269.03	
Order Notes									
DWG REV C									
DWG REV A									
DWG REV A									
Procurement Quality Clauses									
A005 RIGHT OF ENTRY									
A016 PERSONNEL QUALIFICATION									
A026 CERTIFICATION OF MATERIAL CONFORMANCE									
A032 PUBLIC LAW 101-592 FASTENER QUALITY ACT									
A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS									
A040 NOTIFICATION OF QUALITY ESCAPE									
A041 QUALITY MANAGEMENT SYSTEM									
A042 DART NOTIFICATION BY SUPPLIER									
A043 RETENTION OF QUALITY DOCUMENTS									
A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM									
A049 SUPPLIER AWARENESS									
Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.									

DAS
38
9-89

Plex 12/5/17 2:50 PM dart.lavoie.chantal

Packing List

200 Aurora Industrial Pkwy
Aurora OH 44202-8087
330-995-5500
cle.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada

Purchase Order
PO038564

Order Placed By
Chantal Lavoie

McMaster-Carr Number
4287699-01

Page 2 of 2

12/05/2017

Line	Product	Ordered	Shipped
20	9610K18 Fabric Grommet Kit with Tooth Lock Washers, Trade Size 2, for 0.15" Maximum Thickness	6 Each	6
21	9753K31 Flexible Vinyl Push-on Round Caps for 1/8"-3/16" OD, 1/2" Inside Height, Packs of 100	1 Pack	1
22	1770A51 Nickel-Plated Zinc Cam Lock, Keyed, Quarter-Turn Clockwise, for 7/64" Maximum Thickness	10 Each	10

DAS
38
9-89

Notes about your shipment

The U.S. Department of Transportation regulates the shipping of line 8. By purchasing from McMaster-Carr Supply Company, you agree not to transport or permit others to transport purchased items except in accordance with U.S. law and any other applicable laws.

McMaster-Carr Supply Company
 200 Aurora Industrial Pkwy
 Aurora, OH 44202-8087 USA
 Phone: 330-995-5500 Fax: 330-995-9600
 E-Mail: cle.sales@mcmaster.com
 Employer Identification Number (EIN): 36-1458720

Invoice: 51655282
 Purchase Order: PO038564
 Release:
 McMaster-Carr Number: 4287699-01

ORIGINAL COMMERCIAL
INVOICE
 CERTIFICATE OF ORIGIN

Line	Description	Qty & Unit	Unit Price	Extension
17	6718K52 303 Stainless Steel Industrial-Shape Air Hose Coupling, Plug, 1/4 Coupling Size, 1/4 NPTF Female End Country of Origin: United States Schedule B #: 848190 ECCN #: 2B999 NLR	8 EA	\$5.64	\$45.12
18	92311A564 18-8 Stainless Steel Cup-Point Set Screw, 1/4"-28 Thread, 1" Long, Packs of 50 Country of Origin: Taiwan Schedule B #: 731815 ECCN #: EAR99 NLR	1 PK	\$11.65	\$11.65
19	9610K17 Fabric Grommet Kit with Tooth Lock Washers, Trade Size 1, for 0.12" Maximum Thickness Country of Origin: United States Schedule B #: 820559 ECCN #: EAR99 NLR	12 EA	\$12.90	\$154.80
20	9610K18 Fabric Grommet Kit with Tooth Lock Washers, Trade Size 2, for 0.15" Maximum Thickness Country of Origin: United States Schedule B #: 820559 ECCN #: EAR99 NLR	6 EA	\$13.31	\$79.86
21	9753K31 Flexible Vinyl Push-on Round Caps for 1/8"-3/16" OD, 1/2" Inside Height, Packs of 100 Country of Origin: United States Schedule B #: 392350 ECCN #: EAR99 NLR	1 PK	\$3.06	\$3.06
22	1770A51 Nickel-Plated Zinc Cam Lock, Keyed, Quarter-Turn Clockwise, for 7/64" Maximum Thickness Country of Origin: United States Schedule B #: 830130 ECCN #: EAR99 NLR	10 EA	\$6.61	\$66.10
NOTE	The U.S. Department of Transportation regulates the shipping of line 8. By purchasing from McMaster-Carr Supply Company, you agree not to transport or permit others to transport purchased items except in accordance with U.S. law and any other applicable laws.			
NOTE	These items are controlled by the U.S. Government and authorized for export only to the country of ultimate destination for use by the ultimate consignee or end-user(s) herein identified. They may not be resold, transferred, or otherwise disposed of, to any other country or to any person other than the authorized ultimate consignee or end-user(s), either in their original form or after being incorporated into other items, without first obtaining approval from the U.S. government or as otherwise authorized by U.S. law and regulations.			
NOTE	Tracking number(s) for this shipment: CPK005884515			

Handwritten: 80A-127

Stamp: JAS 38 9-89